



# **Safety Briefing Level C for Partner Companies and non- company employees at the German sites**

**Effective Date: 01.01.2024**

# Safety Briefing Level C

Personnel at Boehringer Ingelheim work in chemical-pharmaceutical plants, laboratories, power plants and engineering rooms, workshops, and in administration.

Work in several of these areas is associated with a multitude of potential risks. These areas are therefore subject to particularly strict safety requirements. This safety briefing aims to define the **most important, activity-related safety measures** and **rules of conduct**, and to raise awareness of **potential risks**.

Specific hazards are identified in an **on-site safety briefing**.

Contractors must train all their employees and subcontractors with this briefing before they are granted access to the site. Training is confirmed with the attached training certificate.

**This Safety Briefing Level C is valid for the current calendar year.**

# Requirements for Access to Buildings

Boehringer Ingelheim personnel and partner-company employees must check in with the site before being granted **access to the production / laboratory areas in the buildings**; an additional briefing on the **building** or further **GMP training** may be required.

One additional briefing is required for **access to the following plant areas**:

- Engineering centres and power plants
- Accessible suspended ceilings
- Refrigeration control centres, electrical rooms, server rooms
- Pipe bridges, pipelines
- Roofs and the central wastewater treatment plant (ZABA)

The planned activities and work times must be discussed beforehand with the Boehringer Ingelheim contact person and the factory / laboratory. Work spanning multiple days must be discussed briefly each day.



Gebäudeeinweisung 2032C  
für Partnerfirmen und Betriebsfremde  
Standort Ingelheim  
104-TR-AA94536 Version 5.0

Geb.2032C

Boehringer  
Ingelheim

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# General Rules of Conduct SOPs and Operating Instructions

Working in a chemical-(bio-)pharmaceutical company requires special attention, concentration, care, and cleanliness.

Special routine work is defined in mandatory **standard operating procedures (SOPs)** and **operating instructions (OI)**.

In addition to the handling of hazardous substances, activities such as maintenance work on product-contaminated equipment are also described here.

Ask your Boehringer Ingelheim contact person about the relevant procedures before you begin any activity. The procedures are posted on site or provided to you either in digital or paper form.

DATUM: 07-Mär-2020	<b>BETRIEBSANWEISUNG</b>	
ARBEITSBEREICH: HPS G / E&T PCM	ARBEITSBEREICH: ISEE	
UNTERSCHRIFT: Bernd Becker	UNTERSCHRIFT: Uwe Schulz	
TITELZEILE: Handhabung Flaschenbündel		
<b>ANWENDUNGSBEREICH</b>		
Arbeiten mit Druckgasflaschen (Medium: Regel-/Prozessdruckluft)		
<b>GEFAHREN FÜR MENSCH UND UMWELT</b>		
		<ul style="list-style-type: none"><li>- Gefahr durch unkontrolliert bewegte Teile</li><li>- Gefahr durch austretende Gase</li><li>- Erfrierungen durch ausströmendes Gas</li></ul>
<b>SCHUTZMASSNAHMEN UND VERHALTENSREGELN</b>		
		<b>Generelle Schutzmaßnahmen:</b> <ul style="list-style-type: none"><li>- Öffnen der Ventile mit der Hand (ohne die Verwendung von Werkzeugen zur Drehmomenterhöhung) bei Entfall Flasche entsorgen</li><li>- Flasche darf nicht über das Prüfdatum hinaus entleert werden (ggf. Rücksprache mit Arbeitssicherheit)</li><li>- Verwendung eines Schalldämpfers beim Entspannungs Vorgang</li><li>- eventuell entstandener Überdruck wird über Sicherheitsventile abgeführt</li><li>- Druckgasbehälter mit Vorsicht handhaben</li><li>- Handhabung nur durch geschultes/unterwiesenes Personal</li><li>- Armaturen sind gegen unbefugtes Bedienen abzuschirmen</li><li>- Transport von Flaschen nur mit Transportwagen</li><li>- Armaturen stets langsam öffnen</li><li>- Bei Arbeiten an der Flaschenbündelstation sind folgende Schutzausrüstungen zu tragen:<ul style="list-style-type: none"><li>• Schutzbrille</li><li>• Sicherheitsschuhe S3</li></ul></li></ul>
<b>VERHALTEN BEI STÖRUNGEN</b>		
Bei unbekanntem Störungen oder Auffälligkeiten ist immer der zuständige Vorgesetzte/Betreiber zu informieren. Beschädigte schadhafte Betriebs-/Arbeitsmittel sofort ausschalten und der Benutzung entziehen. Ist das schadhafte Betriebs-/Arbeitsmittel nicht vor Ort reparabel, dieses Ausbauen und von Fachfirma/Herstellerfirma instand setzen lassen. Ist keine Reparatur möglich Vorgesetzten/ Betreiber informieren. Bei Leckage Gasaustritt versuchen zu stoppen und unbeteiligte Personen warnen. Im Zweifelsfall Feuerwehr verständigen (0613277-112).		
<b>ERSTE HILFE</b>		
	Betroffene aus dem Gefahrenbereich bringen. Erforderlichenfalls Ersthelfer oder Werkarzt alarmieren. Verunfallte Person möglichst nicht unbeaufsichtigt lassen, Unfallstelle absichern. Erste Hilfe leisten bis zum Eintreffen des Rettungsdienstes bzw. nach betrieblicher Erstversorgung Werkarzt aufsuchen. Vorgesetzten informieren.	
Notruf: 112 Mobil 06132-77-112		
<b>INSTANDHALTUNG / ENTSORGUNG</b>		
Die Anlage wird bei Rundgängen inspiziert. Reparaturen, Wartungsarbeiten / Inspektionen dürfen nur von geschultem/unterwiesenen Fachpersonal durchgeführt werden. Bei leeren oder nicht vollständig gefüllten Druckgasflaschen, müssen diese zeitnahe durch den Lieferanten ausgetauscht werden. Defekte Druckgasflaschen müssen unverzüglich durch den Lieferanten ausgetauscht werden.		

# General Rules of Conduct General Instructions and Handling of Equipment

- Keep the work area clean and tidy.  
The area must be cleaned after work is complete.
- The contractor must provide all required materials and equipment which must be clean, intact and verifiably checked. These are checked on a random basis.
- The use of work materials and equipment provided at the plant, such as PPE, ladders, and tools, is only permitted with explicit approval by the Boehringer Ingelheim contact person.
- Operating your own WLAN networks on the Boehringer Ingelheim premises is not permitted and may lead to operational disruptions; if necessary, the Boehringer Ingelheim contact person can request WLAN guest access for external parties.



# General Rules of Conduct Hazardous Situations and Interactions



Working in a chemical, (bio-)pharmaceutical company requires special attention, concentration, care and cleanliness.

- If you notice any **defects, irregularities, or deviations** from the normal conditions of equipment/rooms, or if there is an accident, inform your Boehringer Ingelheim contact person!
- Each partner company is obligated as per section 8 (1) of the German Occupational Safety and Health Act / section 6 (1) of DGUV V1 to cooperate with the other companies and Boehringer Ingelheim to implement safety measures to ensure that they do not pose **a hazard to each other** (obligation to coordinate and inform). **Coordinate with your contact person in a timely manner before starting work about the Boehringer Ingelheim-specific hazards on site.**
- **Notify your contact person / the operational / laboratory staff immediately** about **hazardous situations**, like for example leaking liquids / visible powder residues take safety precautions, and stop work, if necessary.

# General Rules of Conduct Hazardous Situations

- In the event of damage to pipelines with product leakage, immediately inform the contact person and, if necessary, alert the plant fire department via emergency call (IN 06132 77 112, BC 07351 54112).
- **ALWAYS** exclude danger to others.
- Closure of roads for passenger and road traffic must be agreed (VES permit). Traffic routing and detour during construction work must be clarified and communicated **before construction work begins**.
- The safety rules for construction and assembly activities are **binding**.



## Sicherheitsregeln für Bau- und Montagetätigkeiten

 Erkennen-Stoppen-Handeln-Melden! Beende alle unsicheren Zustände und Verhaltensweisen.	 Verwende die vorgeschriebene Schutzausrüstung (PSA).
 Beurteile Deine Gefährdungen vor dem Beginn der Arbeiten!	 Nutze ausschließlich intakte und geprüfte Arbeitsmittel.
 Kontrolliere und sichere Energien und Medien (Logout-Tagout)!	 Schnalle dich an!
 Mache dich mit den Notfall- und Rettungsmaßnahmen vertraut!	 Gehe sicher mit Gefahrstoffen um!
 Es besteht ein Alkohol- und Drogenverbot.	 Vermeide Staub-Aufwirbelungen!
 Beachte Absperrungen und Umleitungen.	 Schlage Lasten sicher an. Halte dich nicht unter schwebenden Lasten auf!
 Die Leiter ist immer nur die zweite Wahl!	 Sichere Absturzkanten und vermeide Stolperstellen.
 Benutze den Handlauf beim Treppengehen!	 Halte dich bei gefährlichen Arbeiten an die besonderen Vorschriften.

Boehringer  
Ingelheim

*Life forward*



# Emergency Management **Fire Alarm Systems**



Many areas are equipped with **automatic fire alarm systems** to detect fires early.

Important rules of conduct in rooms with fire alarm monitoring systems:

- Avoid the formation of smoke or dust
- Avoid manual activities such as sawing, drilling, flexing, sweeping heavily soiled and dry surfaces, and cleaning with hot water (e.g., with a high-pressure cleaner)
- Avoid generating excess heat, for example, by blow-drying labels, opening dry-heat cabinets, or welding

If you need to perform work in which the points listed above are unavoidable, **ask the Boehringer Ingelheim contact person to shut off the alarm system in the respective rooms.**

**Note:** In the event of accidental activation of a fire alarm system, please inform the German control center immediately via the factory telephone: **112**  
Mobil: **IN (06132) 77-112**  
**BC (07351) 54-112**



# Emergency Management **Conduct in Elevators**

- In the event of a building alarm, leave elevators immediately if possible and do not use them!  
Use the stairs!
- If an evacuation ride is triggered due to a building alarm, the elevator travels to the specified evacuation level and must then be exited.
- An intercom system is installed in all elevators for plant security. Special safety regulations apply to elevators without a car exit door; please inform yourself about these before using the elevator!
- **As soon as chemicals/active substances are transported in the elevators, it is forbidden to ride in them!**  
**The relevant operating instructions must be observed!**



# Emergency Management – Gas extinguishing systems

Only employees trained in accordance with the operating instructions may enter a room / building with a gas extinguishing system!

In the event of an audible alarm/announcement, leave the building/room immediately.

## **Danger of suffocation!**

After the audible alarm has been triggered, a delay time, e.g. Carbon dioxide/nitrogen (oxygen-displacing gas) is injected into the operating room after a delay. The hinged doors close automatically but can still be opened from the inside.

**Go to the assembly point.**

**The supervisor or the Boehringer Ingelheim contact person must be informed.**

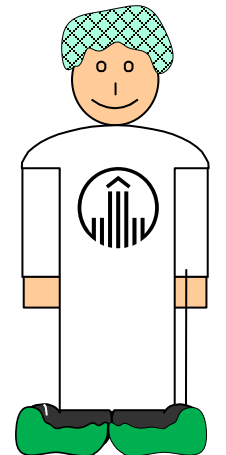


# Safety Measures Clothing Requirements



- **Standard work clothing** should provide general protection against soiling and therefore cover the skin surface as much as possible.
- A **closed lab coat** and **closed shoes** must be worn in the laboratory areas.
- The wearing of **contact lenses** is generally prohibited in production areas where solvents are used. Contact lenses are generally not solvent-resistant and can swell or stick on contact with solvent vapors, which can lead to serious eye damage.
- **Long hair** must be tied up, hair net if necessary. In specially designated **GMP areas**, extended clothing regulations apply.

The information on site must be observed!



# Safety Measures PPE

- Contractors must bring their own PPE and use it in accordance with the applicable rules.  
PPE must be functional and tested.
- In general, ESD shoes and suitable outerwear must be worn in all plants.
- Additional PPE such as helmets / bump caps, ear protection, safety glasses, and safety gloves must be worn depending on the activity and the hazard potential.
- Observe the specifications in the relevant release certifications and permits, or the posted operating instructions (OI).
- The PPE shown on the regulatory signage in the buildings must generally be worn, without Boehringer Ingelheim having to request it.
- Anyone who works at construction and installation sites in the area of “shell construction/ expansion/ deconstruction” must wear ankle-high S3C safety shoes.
- Anyone who works or carries out activities in the outdoor areas near construction and installation sites, and on or in the street/railway, must also wear reflective clothing/vests.



# Safety Measures PPE Full Protective Equipment

PPE for full protection including respiratory protection such as

- **Chemical resistant coveralls** (e.g., Tychem F 6000, Tychem F with taped seams (waterproof), Microgard, SprayGuard with sealed seams (dust-proof)).
- **Respiratory protection mask and filter** (e.g., full-face respirator with/without fan)
- **Safety gloves** (e.g., Dermatril, Camatril, Butoject, Vitoject)

can be provided by Boehringer Ingelheim.

Consult with your contact person about issuing, transporting, returning, and properly disposing of the full protective PPE.

Before using full-face respirators, ensure that you can present an **appropriate occupational health examination** and have received **training** on the correct use of the protective respiratory equipment.

Observe the legally defined max. wear time and recovery time when using full-face respirators.



# Safety Measures - LOTO – LockOut, TagOut, TryOut



- Central command devices for a system/machine must be secured with a padlock by the person carrying out the work (**LockOut**) and labelled with a sign (name of the person carrying out the work, date, etc.) (**TagOut**).
- If several people are working on the systems/machines, then multiple-personnel safeguards must be used.
- There can only be **one** key for each padlock used, and the person carrying out the work must have it in their possession the entire time.
- The effectiveness of safety measures must be determined before the start of work (**Try Out**).
- If the work spans multiple days, the safety measures must be checked daily before the start of work.
- The labeling and safety mechanisms must not be removed until the work is complete and safe conditions have been reestablished.



# Safety Measures – Electrical Work



Work on electrical machines or equipment must be carried out by a professional electrician.

The associated procedures must be observed.

- The **5 safety rules** must be always adhered to **before the start** of work on electrical systems or equipment.
- Live line work starts at  $\geq 50 \text{ V (AC)}$  or  $\geq 120 \text{ V (DC)}$ . This work must only be carried out as an absolute exception
  - in defined and justified exceptional cases
  - with live line work training and proof of competence (e.g., “AuS-Pass” (live line work certificate)),
  - suitable additional PPE,
  - approved tools,
  - approval from the responsible electrician (RE) in the area,
  - and a permit

**Die 5 Sicherheitsregeln der Elektrotechnik**

1. Freischalten
2. Gegen Wiedereinschalten sichern
3. Spannungsfreiheit feststellen
4. Erden und Kurzschließen
5. Benachbarte, unter Spannung stehende Teile abdecken oder abschränken



# Safety Measures Explosion Protection I



Some plants have a potentially **explosive atmosphere**. These areas are specifically marked.

Special regulations apply within these hazardous areas!

- **All ignition sources are prohibited.**
- Use only **ESD shoes** and **work clothing**! Since many production plants—especially chemical plants—are classified as **explosion zones**, the work clothing must have a corresponding dissipative capacity (must be labelled as such or be made of  $\geq 35\%$  cotton).
- The use of operational non-explosion-proof devices in the explosion hazard areas without the corresponding permit is not permitted.
- The use of non-explosion-proof cell phones, car keys, electronic cigarettes, flashlights or wearables is prohibited.



# Safety Measures Explosion Protection II

- Use only **explosion-proof tools**.
- Electric tools (such as hand drills) must only be operated with the use of a PRCD-S adapter (personal protection switch).
- Only **ESD ladders**, e.g., made of aluminium, and ESD shoes that are labelled accordingly may be used.
- The use of insulating ladders (e.g. FRP) is not permitted in **explosion hazard areas**.
- If the use of insulating ladders in explosion hazard areas is required for personal protection reasons, consult the plant manager first.

**Observe the specifications in the release certification and permit!**

# Work with Risk of Falling I Using Ladders

Ladders are always the 2. choice! The use of ladders is restricted to short-term, low-risk and small-scale work, such as changing a lightbulb, or installing or removing small, light mechanical components.



- Use only tested and clean metal or FRP step ladders or platform ladders. Working on multifunctional ladders/articulated ladders as well as on rung ladders is prohibited.
- Suitable/sturdy footwear must be worn when climbing ladders. Both feet must be on one step and one hand is always on the ladder.
- **New!** In the GMP area, GMP safety shoes must be worn when working on ladders! The use of GMP overshoes is prohibited. For further information see GMP training!
- Ladders must be set on a firm and level surface. Traffic must be diverted around the work area, and ladders must be secured if necessary, so that they are not accidentally knocked over.
- Maximum permissible standing height is 2 m. Temporary access routes – for example, from one level to another – are permitted up to a maximum distance of 2 m.
- Observe the safety instructions and intended use for ladders

# Work with Risk of Falling II Permissible Loads and Use of Elevated Work Platforms

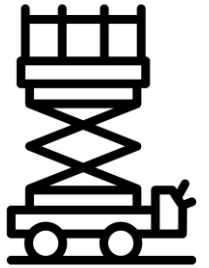
The accessible levels are designed to bear the following permissible loads:

- Accessible suspended ceilings: 150 kg/m<sup>2</sup>
- Grating walkway (outside of accessible suspended ceilings): 200 kg/m<sup>2</sup>

A structural analysis is generally required for any increases to the load.

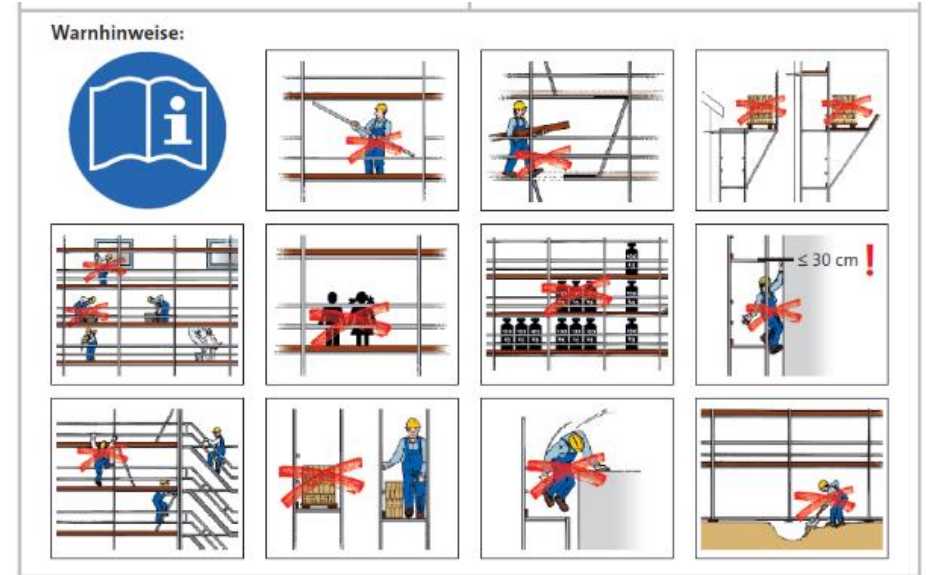
The use of elevated work platforms is limited to trained personnel only:

- Elevated work platforms must have been tested and must be safe and operational.
- Instructions for using fall protection PPE are found in the relevant standard operating procedures for elevated work platforms.
- Block off the hazardous area.
- The use of elevated work platforms on grating levels must be verified.
- Find out which production areas provide elevated work platforms for use!
- When using elevated work platforms, never leave the working platform to carry out work.



# Work with Risk of Falling III Using Scaffolding

- Scaffolding must not be used until it is approved by the scaffolding contractor.
- The **partner company's authorized person for scaffolding** use is responsible for the condition of the scaffolding and work platforms on which his or her employees work. **He or she must inspect the scaffolding before work starts and be satisfied that it is constructed properly.**
- Unauthorized changes to the scaffolding are **prohibited**.
- Only scaffolding contractors are permitted to make changes to the scaffolding, and subsequent use is not permitted until the scaffolding has been re-approved.



# Environmental Protection – Waste Disposal – Water Protection

- Personal waste must be disposed of **properly**; it must not be placed in the waste containers in the plant.
- Partner companies who bring materials in from outside and use them in the plant must dispose of any scrap or residual materials themselves, or must sort them and take them to the disposal centre in building 7234.
- All materials that were used in the plant must be disposed of correctly at the on-site waste disposal center.
- Wastewater and chemicals, leftover paint, solvents, and fuel, etc. must **NEVER** be discharged into the wastewater drainage system (**red manhole cover**) or the rainwater drainage system (**green manhole cover**).
- In case of disaster, call emergency services immediately.

Phone: **112**

Mobil: **IN (06132) 77-112**

**BC (07351) 54-112**



# Permits/Release certification

If, for example, work is carried out on systems, system components and pipelines, e.g. for the purpose of inspection, maintenance, replacement, conversion or scrapping, hazards may arise for those carrying out the work and third parties. To prevent such hazards, written permission and/or approval of the work must be obtained before work begins. This is to ensure the protection of employees and third parties.

**Work requiring a permit** is work where there is an **increased risk** from the **work process**, the **type of activity**, the **substances** used or the **environment**.

The **release certification** applies to work in Ingelheim where **hazardous substances** (e.g. hazardous substances or high-energy gases) are released or where the **safe production process** could be disrupted (e.g. by interrupting the media supply).

# Permit (VES system)

Work that could endanger people, property or the environment requires a written permit at Boehringer Ingelheim. The electronic **Permit Management System (VES)** is used for this purpose.

The following permits are issued via VES:

- Abschalten von Medien
- Abschalten von Meldelinien
- Arbeiten mit Absturzgefahr
- Befahren von Behältern und engen Räumen
- Bestandsänderungen
- Heißarbeiten
- Löschanlagen
- Sonstige gefährliche Arbeiten
- Verkehrsflächensperrungen: Arbeiten mit Baugeräten
- Wand und Deckendurchbrüche

➤ Valid for a maximum of 24 hours, can be extended by the requestor

**In chemical production in Ingelheim, the release certificate procedure must also be used.**

# Only relevant for the chemical plants in Ingelheim!

Depending on the potential risks posed by the work to be carried out, a **minor permit** must be provided.

A **minor permit (hard copy)** can be issued, for example, for the following work:

Work with ignition risk in explosion hazard areas

➤ Valid for a maximum of 7 days

Work with a risk of falling

The release certification / minor permit as **hard copy** consists of the following copies:

White - Original

**Yellow** - Documentation Start of work/briefing

**Green** - Reporting of completion after the end of work

The **release certificate** additionally has a **blue** - Accompanying slip for system parts in contact with product

The image shows two overlapping forms from Boehringer Ingelheim. The top form is titled 'Freigabeschein' (Release Certificate) and the bottom form is titled 'Erlaubnisschein für gefährliche Arbeiten' (Permit for Dangerous Work). Both forms contain fields for company/department, date, location, and various safety-related checkboxes and signatures.



# Permit (VES-System)

The electronic permit from the VES system is printed out. There is only one copy and no carbon copies.

However, the printout has several sides.

After completion of the work, the signed printout is handed over to the client or supervisor, who scans the certificate and archives it electronically.

The image shows two overlapping printed permit forms from the VES system. The top form is the front side, and the bottom form is the back side.

**Front Side (Top Form):**

- ID-Nr: \_\_\_\_\_ Standort: \_\_\_\_\_
- Erlaubnisschein: Heiarbeiten**
- Hinweis:  
Blankovorlage als Hilfe fr die Gefhrungsbeurteilung vor Ort  
Gilt nicht als Erlaubnisschein
- Brand, Unfall sofort melden**  
**112**  
ber Handy: 0613277-112
- Allgemein:  
Auftraggeber: \_\_\_\_\_  
Telefon / Handy: \_\_\_\_\_  
Ansprechpartner: \_\_\_\_\_  
Telefax / Handy: \_\_\_\_\_  
Gebude/Ebene/Raum: \_\_\_\_\_  
Anlage/Angebot: \_\_\_\_\_  
Bauteile/Aueranlage: \_\_\_\_\_  
Auszufhrende Arbeiten: \_\_\_\_\_
- Lageplan  nein   
Gltig von \_\_\_\_\_ bis \_\_\_\_\_
- Arbeiten am Wochenende/Ferienzeit
- Gefhren:  
 Explosionsgefahr/Zusammenstr  
 Gefahr durch Schwerkraft/Rckstrde  
 Fhrungsgefahr (Gegenstnde)  
 Mechanische Gefhrung/Bewegliche Teile  
 Elektrische Gefhrung/Krperstrme  
 Abstrungsgefahr  
 Arbeiten an Leitungen mit gefhrlichen Medien  
 Gefahr durch physikalische Einwirkungen (berdruck, Katalyse, Coerleszenz, Lrme, ...)  
 Sonstiges: \_\_\_\_\_
- Heiarbeiten \_\_\_\_\_ Seite 1 von 8

**Back Side (Bottom Form):**

- ID-Nr: \_\_\_\_\_
- Handschriftliche Unterschriften:
- Ausfhrende:  
Ich habe den Erlaubnisschein vor der Durchfhrung der Arbeiten berprft und die Gegenmanahmen unterwiesen.  
Angeber: Name \_\_\_\_\_ Datum/Zeitraum: \_\_\_\_\_
- Ausfhrender: (Name, Name und Unterschrift) \_\_\_\_\_
- Ausfhrender: (Name, Name und Unterschrift) \_\_\_\_\_
- Ausfhrender: (Name, Name und Unterschrift) \_\_\_\_\_
- Ausfhrender: (Name, Name und Unterschrift) \_\_\_\_\_
- Ausfhrender: (Name, Name und Unterschrift) \_\_\_\_\_
- Ausfhrender: (Name, Name und Unterschrift) \_\_\_\_\_
- Brandwache:  
Ich habe den Erlaubnisschein vor der Durchfhrung der Arbeiten berprft und die Gegenmanahmen unterwiesen.  
Angeber: Name \_\_\_\_\_ Datum/Zeitraum: \_\_\_\_\_
- Kontrollierer: (Name, Name und Unterschrift) \_\_\_\_\_
- Heiarbeiten \_\_\_\_\_ Seite 8 von 8

# Handling Permit / Release certificate

All work to be carried out must be described on the permit/release certificate, its risk must be assessed, and all necessary protective measures must be specified.

Only the work listed in the permit/release certificate may be carried out. If additional work is required, the supervisor/client must be informed and the risk must be reassessed.

The work may only be released when all the required signatures have been received, i.e. all security measures are adhered to and those carrying out the work have been instructed on site.

During work, the permit/release certificate must be kept visible on the affected system.

In chemical production plants: white and **green** versions

# Permit/Release certificate/Declaration of harmlessness

The person responsible for the work confirms the completion of the work. If several units participate in the work, they sign the completion report separately.

The person responsible for the work must be equipped with a partner company delegation card (PFD card). This card is used to reliably identify the contractor who is responsible for regulating and managing occupational health and safety issues.

The supervisor then takes over the work and checks that it has been completed correctly on site.

## Accompanying note/declaration of harmlessness:

If systems or parts of systems that have come into contact with media or products leave the operating area, the operator must ensure that they are free of dangerous substances. For this purpose, the **blue** accompanying slip of the release certificate or the declaration of harmlessness must be filled out.



**Any questions or an unclear situation on site? Your Boehringer Ingelheim contact person can help!  
Thank you!**

# Disclaimer

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